

Date: Thursday, 15/10/2008 10:46:16 AM
User: Julie Dawson

Process Sheet

Spirit

Customer:	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: SEAT SUPPORT ASSEMBLY
Job Number	: 42641		
Estimate Number	: 13327		
P.O. Number	:	Part Number	: D3784041
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D3784 REVB
Prsht Rev.	: NC	Project Number	:
First Issue	: 1/1 Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 40877	Material	:
Written By	:	Due Date	: 10/11/2008 Qty: 2 Um: Each
Checked & Approved By	: JUD 08.10.16		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-07-18 revB as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0	D37701	Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
Tube
batch: B40978

3.0	D3763041	End Fitting Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
End Fitting Assembly
batch: B40951

4.0	D3763045	End Fitting Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
End Fitting Assembly
batch: B40968

5.0	AN52510R20	Screw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)
Screw
batch: M108559

8/10/23

50

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY

Job Number: 42641

Part Number: D3784041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Washer

batch: M105793

(or NAS1149D0332J) batch:

sd

7.0

MS21042L3

Nut



(6X)

Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

batch: M109031¹⁰ M108701

8/10/23

sd

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

FF 08/10/23

(2)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/23 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: GA

SA 08/10/23

(2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



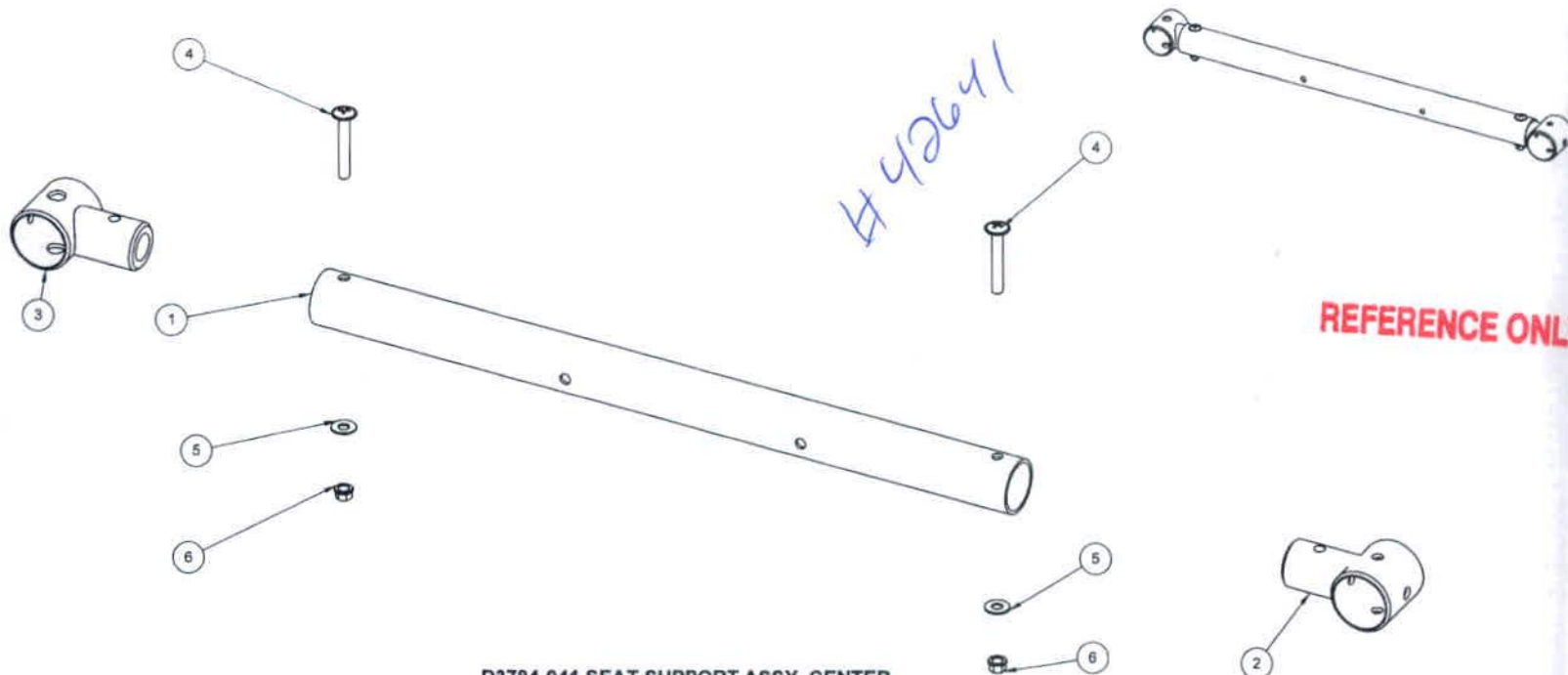
Comment: FINAL INSPECTION/W/O RELEASE

08/10/23

Job Completion



MF 08-10-23



D3784-041 SEAT SUPPORT ASSY, CENTER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3763-041	END FITTING ASSY	1
3	D3763-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

B	HARDWARE CHANGE, ASSY CHANGE	HS	08.06.23
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D3784	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	SEAT SUPPORT ASSEMBLY	NTS
DATE	08.06.23	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD</small> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. THIS IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISSEMINATED TO ANY OTHER PERSON OR ENTITY WITHOUT PERMISSION FROM DART AEROSPACE LTD.</small>	

REFERENCE ONLY